

# Fabrication and Characterization of synthetic diamond radiation detectors

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## INTRODUCTION

- \* Wide bandgap, high carrier mobility and high displacement energy of diamond make it suitable for harsh environment applications.
- Recently lab grown synthetic single-crystal diamond based photodetectors are favourable for Ultra-Violet(U-V) and radiation detection studies.
- \* Defects in the diamond bulk affect the spectroscopic performance of the devices and hence needs to be identified in the diamond bulk for possible passivation.

## **Objectives**

- Optical studies on the diamond plates.
- Fabrication of Diamond electronic devices.
- Electrical Characterizations.
- Defect Characterizations.
- Numerical Modelling of diamond bulk.
- Packaging of diamond detectors.
- High energy radiation detection studies.

## **Experimental setup and procedure**



**Micro-Fabrication Lab IIT** Bhubaneswar



**Electrical and Defect** Characterizations

- and Lifetime Photoluminescence studies of optically active defects in diamond using Horiba Jobin Yvon-Fluro Cube TRPL system.
- Alpha Spectroscopy at Institute for plasma research.

#### **Major Challenges**

- ☐ Defect Identification in the diamond bulk.
- ☐ Correlation of the defects with the spectral characteristics.

## Fabrication and Packaging of Diamond bulk devices







 $[N_S]$ < 200ppm

 $[N_s]$ < 1 ppm

 $[N_s]$ < 5 ppb

## Cleaning

•The diamond plates are cleaned in a saturated solution of  $CrO_3$  in  $H_2SO_4$ .

## **Plasma Treatment**

• The diamond surfaces are treated with oxygen plasma.

## **Metal Deposition**

Cr/Au (50nm/200nm) deposition.

## **Post-Metallisation Annealing**

•In Argon environment at 350° C.



Figure 1: Fabricated diamond devices

## Packaging of diamond detectors

- •The diamond plates are packaged onto TO8 headers.
- For alpha spectroscopy measurements.



Figure 2: Packaged diamond detectors.

## Results and discussions

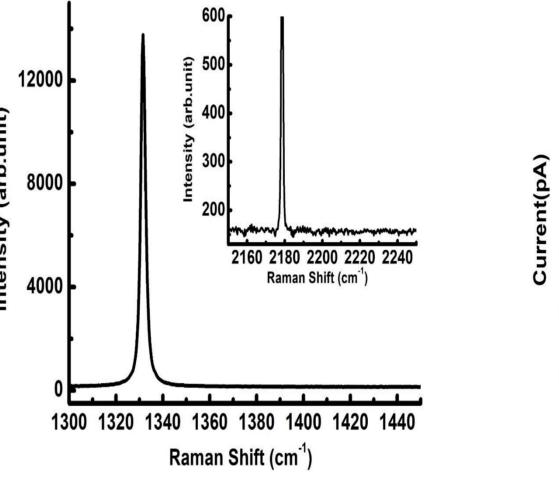
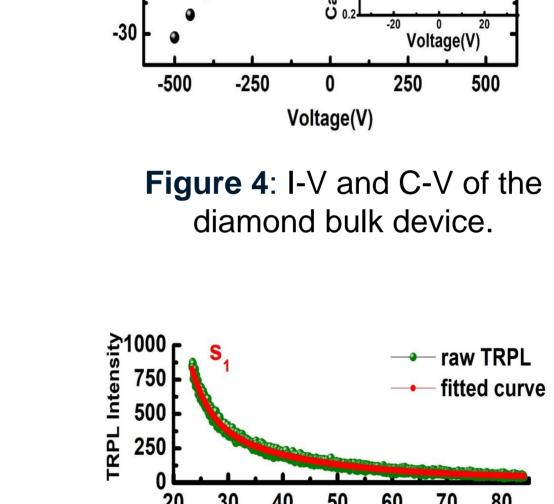


Figure 3: Raman Spectrum of the diamond



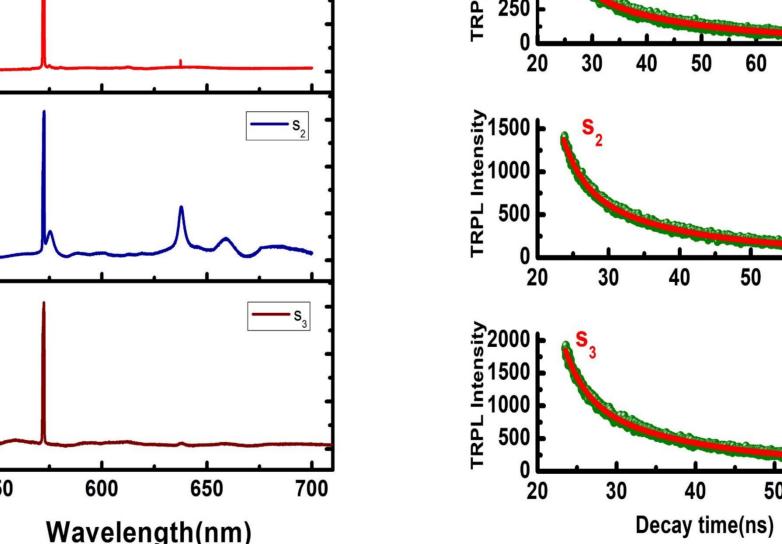


Figure 5: PL Spectra of the diamond plates.

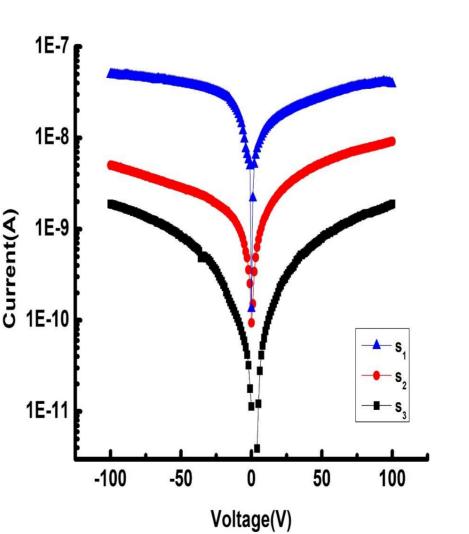


Figure 7: UV-Response of the

diamond detectors.

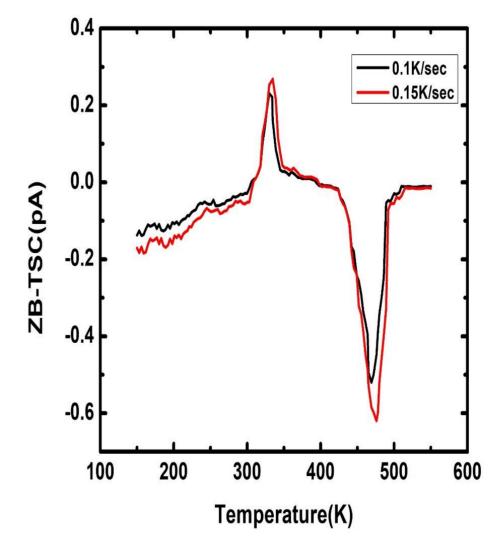


Figure 5: TRPL studies in the

diamond plates.

Figure 8: Defect studies in the diamond detectors.

## Results and discussions(Contd.)

- Lower leakage current in diamond Pico electronic devices Amperefavorable for alpha spectroscopy.
- Presence of optically and electrically active defects in the diamond bulk (PL, TRPL and TSC studies).
- Presence of defects are detrimental to the device response in the presence of excess carriers(UV response studies).
- Constant capacitance values indicate the ohmic nature of the contacts.
- Spectral characteristics need investigated.

#### Conclusions

- Lower leakage current (~ pA) favorable for radiation detection studies.
- Higher order of magnitude of UV response current in the EL diamond detector owing to the presence of less defects.

#### Acknowledments

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#### **Major References**

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